

The invention claimed is:

1. A process for making a three-dimensional ornamental device having a spine with a single vertical axis, and a series of spaced-apart, progressively longer, elongate strips, wherein each elongate strip in the series outlines a similar two-dimensional shape, wherein the two-dimensional shape of each elongate strip in the series is concentric to the two-dimensional shape of an adjacent elongate strip, wherein each elongate strip in the series has a length, a width, a thickness, and a major surface defined by the length and the width of the elongate strip, wherein the length of each elongate strip in the series is greater than the width of the elongate strip and the width of the elongate strip is greater than the thickness of the elongate strip, wherein the major surface of each elongate strip in the series is located in a different vertical plane, and wherein the vertical planes of the major surfaces of the elongate strips in the series intersect at the single vertical axis, comprising the steps of

cutting a sheet of material into the two-dimensional shape;
making cuts in the sheet material to form the series of strips; and
bending the strips to form the device.

2. The process of claim 1, wherein the sheet of material is a metal sheet.

3. The process of claim 1, wherein the strips are bent so that successive adjacent strips are angularly displaced from a reference plane by a progressively greater angle.

4. The process of claim 1, wherein adjacent strips are bent so that they are angularly displaced from each other by approximately the same angle.

5. A process for making a three-dimensional ornamental device having: a first series of angularly spaced apart strips, each strip having opposite ends and a length corresponding to the distance along the strip between the opposite ends of the strip, each strip connected at one end to a first vertical spine and at the opposite end to a second vertical spine, each strip in a different vertical plane; a second series of angularly spaced apart strips, each strip having opposite ends and a length corresponding to the distance along the strip between the opposite ends of the strip,

each strip connected at one end to the first spine and at the opposite end to the second spine, each strip in the first series corresponding with one of the strips in the second series, the corresponding pairs of strips being angularly displaced by about 180 degrees and connected on opposite sides of the spines to outline two sides of a geometric shape separated by the spines; comprising the steps of

cutting a sheet of material into a desired two-dimensional shape;

making cuts in the sheet material to form the first and second series of strips; and

bending the first and second series of strips to form the device.

6. The process of claim 5, wherein the sheet of material is a metal sheet.

7. The process of claim 5, wherein the first series of strips are bent so that successive adjacent strips are angularly displaced from a reference plane by a progressively greater angle.

8. The process of claim 5, wherein first series of strips are bent so that they are angularly displaced from each other by approximately the same angle.